

* The date(Create Date, Approved Date, Check Date) is based on Korean standard time(GMT+9)

Created Date	2011-08-20 09:22 (Korea Time)		
Requested by	최찬용 (Monitor양산그룹 / 주임연구원 , 82-031-610-6597)		
Subject	[Approval Formal] EAJ61990301/EAJ61990302(LGD 23"W IPS 3D FPR_LM230WFA-SLA2/3)		
EDMS Attributes	Retention	5 Year	
	Security Grade	Internal use (Only)	
	Tag	승인원 회람 양식	

Component Development Information

Model : D237IPS-PNY

Approval type : New (●) Limit () Revision () 4M ()
 HSMS (RoHS) : Complete (●) Limit Approval () Warranty Approval ()
 Reliability test : Needless () Need (Test Report No: ●)
 Class Name : LCD,Module-TFT
 Part Number : EAJ61990301/EAJ61990302
 Maker : LG Display
 Specification : LM230WFA-SLA2 FHD 23.0INCH 1920X1080 250CD COLOR 72% 16/9 1000:1,R/T 14ms(GTG),V/A 178/178,ZBD
 Key part list : P8,GZ,C/F LGD,Pol LGC,S-IC OKI,GIP,T-con LGD,B/L ass'y GZ Heesung
 WLED WRL(7020), DBEF+Prism+Diffuser

Development History : 23"W IPS 3D FPR New module development

★Safety Standard Parts [안전규격부품 List]

Power Cord, Power Plug, X / Y-Capacitor, Power Switch, Fuse, SMPS Trans, Stand-By Trans, Photo coupler, Insulation (절연) Resistor, Discharge (방전)Resistor, Fusing Resistor, FBT,CPT, CPT Socket, DY, D-Coil, Line Filter, PCB Material, Front / Back-cover Material, Relay(1-2차간), Varistor, Adaptor, PSU(Power supply unit)

★EMC Standard Parts [전파규격 부품 List]

Power Plug, Line Filter, X-Capacitor, Y-Capacitor, SMPS Trans, Tuner, Saw-Filter, Shield Case, Oscillator, Pattern Change

★Green [유해물질 확인사항]

This item must meet the standards of LG Electronics for six major substances as designated by RoHS for control.

Approval Line	Approval Type	Status	Approved Date	Approved by / Comment
	Agree	Approved	2011-08-20 12:00	손경조 (HE규격1그룹 / 선임연구원) Comment : 확인합니다.
	Agree	Approved	2011-08-22 07:58	차상호 (HE규격1그룹 / 책임연구원) Comment : 확인합니다.
	Agree	Approved	2011-08-22 10:10	윤성욱 (HE규격1그룹 / 책임연구원) Comment : 확인합니다.
	Agree	Approved	2011-08-22 13:48	이종호 (Monitor회로개발그룹 / 주임연구원) Comment : 확인합니다.
	Agree	Approved	2011-08-23 09:53	김종태 (Monitor회로개발그룹 / 수석연구원)
	Agree	Approved	2011-08-24 07:58	김병근 (Slim LED TDR / 주임연구원) Comment : 확인합니다.
	Approval	Approved	2011-08-24 09:04	윤석재 (Monitor양산그룹 / 책임연구원) Comment : IIS에 3D관련 항목 update하여 release바랍니다.
	Approval	Approved	2011-08-24 10:31	배권일 (Monitor양산그룹 / 수석연구원) Comment : 확인합니다
	정갈식 (Slim LED TDR / 책임연구원) 윤시열 (Monitor R&D기획그룹 / 수석연구원) 송재학 (Monitor양산품질보증그룹 / 차장) 김상인 (Monitor양산그룹 / 주임연구원) 한상석 (LGEND MNT R&D.Development Group / 책임연구원) 장기영 (IPS TDR / 책임연구원) 이기형 (Slim LED TDR / 선임연구원) 최찬용 (Monitor양산그룹 / 주임연구원) 송성호 (3D Monitor TDR / 선임연구원) 김경진 (LCD TV부품품질보증계 / 기사) 김철회 (LGEND MNT R&D.Mechanic Group / 선임연구원) 허희준 (IPS TDR / 선임연구원) 김현석 (Monitor혁신추진그룹 / 선임연구원) 이경원 (Monitor양산그룹 / 주임연구원) 이종호 (Monitor회로개발그룹 / 주임연구원)			

CC	<p> 김부영 (3D Monitor TDR / 주임연구원) 류정일 (Monitor양산그룹 / 주임연구원) 김영주 (Monitor R&D기획그룹 / 연구원) 조대현 (Monitor양산그룹 / 주임연구원) 류주혁 (IPS TDR / 연구원) 정희화 (Monitor개발품질보증그룹 / 과장) 박진수 (Monitor개발품질보증그룹 / 과장) 임창성 (Monitor양산품질보증그룹 / 과장) 김아련 (Monitor R&D기획그룹 / 주임연구원) 윤석재 (Monitor양산그룹 / 책임연구원) 박영춘 (Monitor양산그룹 / 주임연구원) 강지훈 (Monitor R&D기획그룹 / 연구원) 박남규 (Monitor회로개발그룹 / 연구원) 이종수 (Monitor양산그룹 / 주임연구원) 엄정훈 (3D Monitor TDR / 선임연구원) 박경열 (Monitor양산그룹 / 선임연구원) 송종인 (Monitor R&D기획그룹 / 연구원) 김경난 (Monitor개발품질보증그룹 / 사원) 황동선 (LGEND MNT R&D.S/W Group / 수석연구원) 김종태 (Monitor회로개발그룹 / 수석연구원) 홍의성 (LGEND MNT R&D.VP / 수석연구원) 배권일 (Monitor양산그룹 / 수석연구원) 이문희 (LGEND MNT R&D.Mechanic Group / 책임연구원) 한태수 (LCD TV부품품질보증계 / 기장) 박철진 (LCD TV부품품질보증계 / 기정) hui kang (LGEND MNT R&D.Module Development Part / manager b) xiangtai jin (LGEND MNT R&D.Module Development Part / officer 1) xing jin (LGEND MNT R&D.Module Development Part /) </p>
EDMS Doc Link	
Attached Local Files	<p> 📎 [LGE Approval] CAS_LM230WFA-SLA2(ZBD).pdf 📎 [LGE Approval] CAS_LM230WFA-SLA3(Non-ZBD).pdf 📎 [LGE Approval] IIS_LM230WFA-SLA2(ZBD).pdf 📎 [LGE Approval] IIS_LM230WFA-SLA3(Non-ZBD).pdf 📎 LM230WFA-SLA2 TCO document.pdf 📎 LM230WFA-SLA2 Key part & module comparison sheet.zip 📎 LM230WFA-SLA2 Safety document.zip 📎 LM230WFA-SLA2 LGD Test Report.zip 📎 LM230WFA-SLA2_3D Drawing.zip </p>

SPECIFICATION FOR APPROVAL

() Preliminary Specification
 (●) Final Specification

Title	23" Full HD TFT LCD
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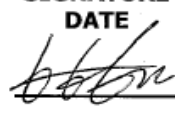


BUYER	LGE
MODEL	

SUPPLIER	LG Display Co., Ltd.
*MODEL	LM230WFA
SUFFIX	SLA2

*When you obtain standard approval,
 please use the above model name without suffix

APPROVED BY	SIGNATURE DATE
/	
/	
/	

Please return 1 copy for your confirmation with your signature and comments.

APPROVED BY	SIGNATURE DATE
K.G Park / G.Manager	
REVIEWED BY H.Y Kim / Manager	
PREPARED BY S.W Yoo / Engineer	

MNT Products Engineering Dept.
LG Display Co., Ltd

Product Specification**Contents**

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RECORD OF REVISIONS

[illegible]

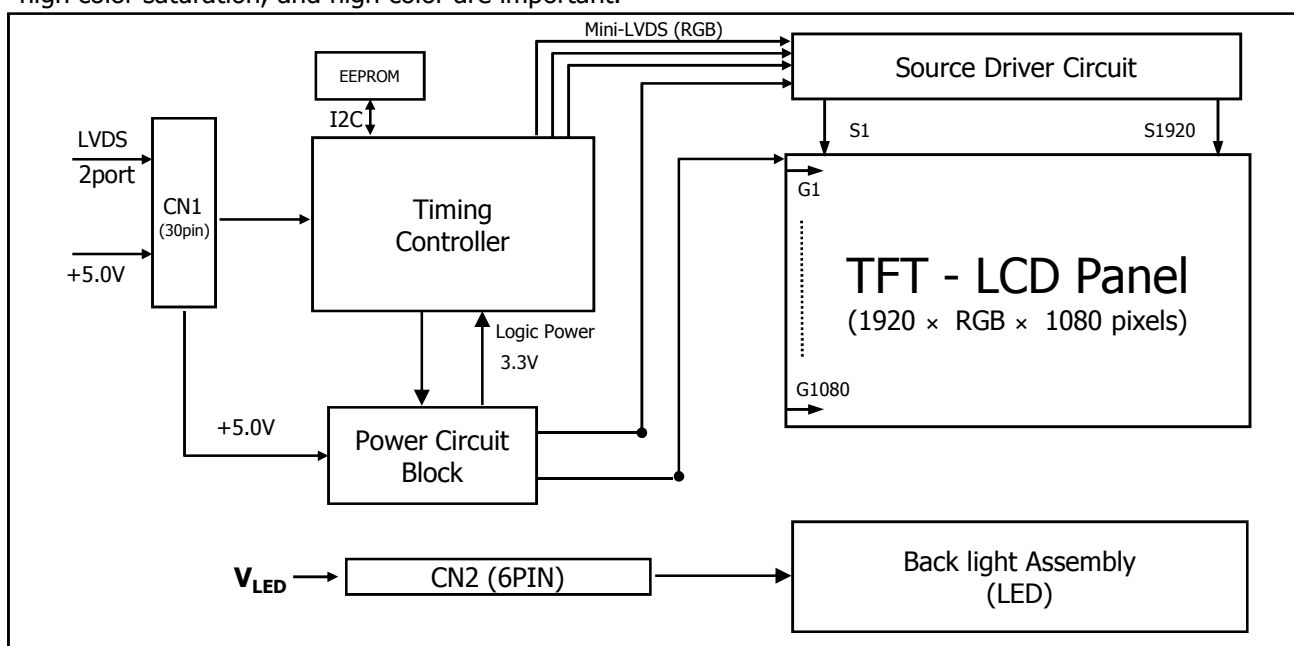
Product Specification

1. General Description

LM230WFA is a Color Active Matrix Liquid Crystal Display with a Light Emitting Diode (White LED) backlight system without LED driver. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally black mode. It has a 23 inch diagonally measured active display area with FHD resolution (1080 vertical by 1920horizontal pixel array) Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 8-bit gray scale signal for each dot, thus, presenting a palette of more than 16,7M colors with A-FRC (Advanced Frame Rate Control).

It has been designed to apply the 8Bit 2 port LVDS interface.

It is intended to support displays where high brightness, super wide viewing angle, high color saturation, and high color are important.



[Figure 1] Block diagram

General Features

Active Screen Size	23 inches(58.42cm) diagonal
Outline Dimension	533.2(H) x 312.0(V) x 11.0(D) mm (Typ.)
Pixel Pitch	0.2652 mm x 0.2652 mm
Pixel Format	1920 horiz. By 1080 vert. Pixels RGB stripes arrangement
Color Depth	16,7M colors (6bit + A-FRC)
Luminance, White	250 cd/m ² (Center 1 Point, Typ.)
Viewing Angle(CR>10)	View Angle Free (R/L 178(Typ.), U/D 178(Typ.))
3D Viewing Angle(3DCT<10)	R/L 65° / 65° (Typ.), U+D 12° (Typ.)
3D C/T (within viewing cone min.)	≤ 1.8% (Typ.)
3D Brightness (Glass trans. 00%)	≥ 95nit (Typ.)
Power Consumption	Total 25.2 Watt (Typ.) (4.1 Watt @VLCD, 21.1 Watt @Is=110mA)
Weight	2,100g (typ.)
Display Operating Mode	Transmissive mode, normally black
Surface Treatment	Hard coating(3H), Anti-glare treatment of the front polarizer

Product Specification

2. Absolute Maximum Ratings

The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

Table 1. ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Values		Units	Notes
		Min	Max		
Power Input Voltage	V _{LCD}	-0.3	6.0	V _{dc}	at 25 ± 2 °C
Operating Temperature	T _{OP}	0	50	°C	1, 2, 3
Storage Temperature	T _{ST}	-20	60	°C	
Operating Ambient Humidity	H _{OP}	10	90	%RH	
Storage Humidity	H _{ST}	10	90	%RH	

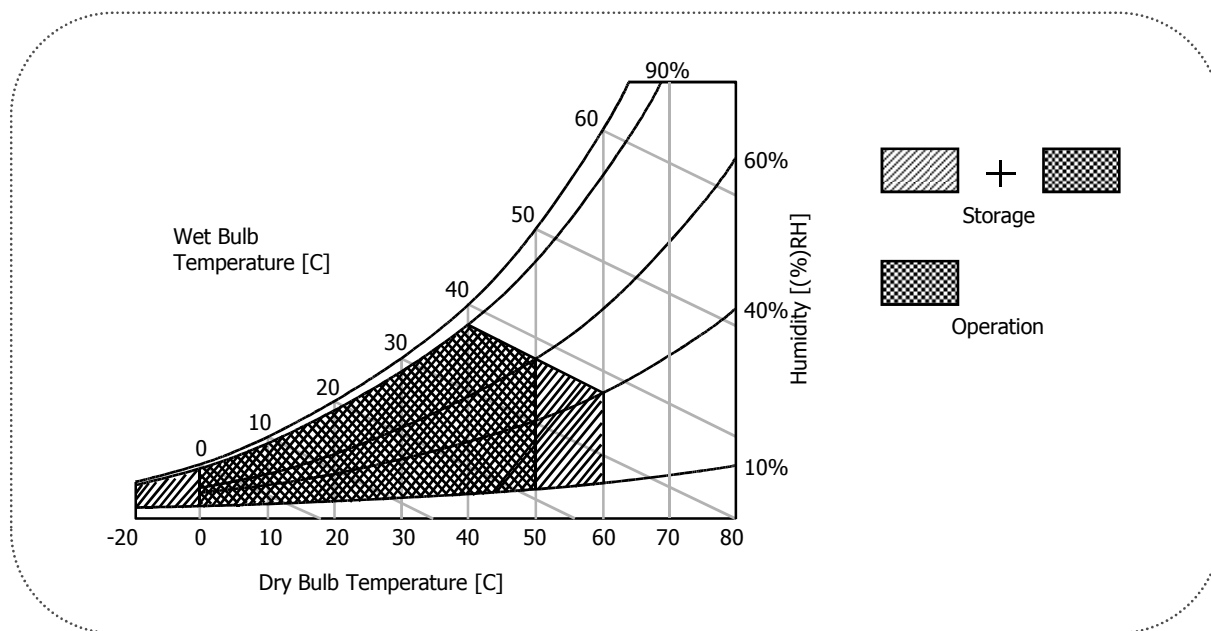
Note : 1. Temperature and relative humidity range are shown in the figure below.

Wet bulb temperature should be 39 °C Max, and no condensation of water.

2. Maximum Storage Humidity is up to 40 °C, 70% RH only for 4 corner light leakage Mura.

3. Storage condition is guaranteed under packing condition

FIG.2 Temperature and relative humidity



Product Specification

3. Electrical Specifications

3-1. Electrical Characteristics

It requires two power inputs. One is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The second input power for the LED/Backlight, is typically generated by a LED Driver. The LED Driver is an external unit to the LCDs.

Table 2-1. ELECTRICAL CHARACTERISTICS

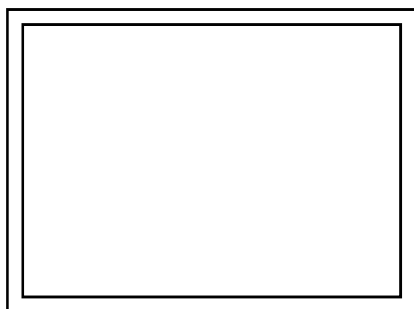
Parameter	Symbol	Values			Unit	Notes
		Min	Typ	Max		
MODULE :						
Power Supply Input Voltage	VLCD	4.5	5	5.5	Vdc	
Permissive Power Input Ripple	VdRF			400	mVp-p	1
Power Supply Input Current	ILCD	-	810	930	mA	2
		-	910	1045	mA	3
Power Consumption	Pc TYP	-	4.1	4.7	Watt	2
	Pc MAX	-	4.6	5.3	Watt	3
Rush current	IRUSH	-	-	3.0	A	4

Note :

1. Permissive power ripple should be measured under V_{LCD} =5.0V, 25℃, fV(frame frequency)=MAX condition and At that time, we recommend the bandwidth configuration of oscilloscope is to be under 20Mhz. See the next page.
2. The specified current and power consumption are under the V_{LCD}=5.0V, 25± 2℃,fV=60Hz condition whereas Typical Power Pattern [Mosaic] shown in the [Figure 3] is displayed.
3. The current is specified at the maximum current pattern.
4. Maximum Condition of Inrush current :
The duration of rush current is about 5ms and rising time of power Input is 500us ± 20%.(min.).

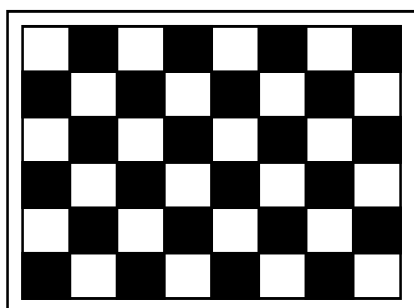
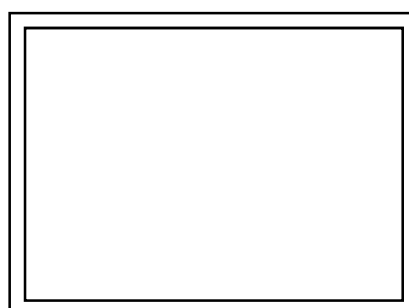
Product Specification

- **Permissive Power input ripple** ($V_{LCD} = 5.0V$, $25^{\circ}C$, f_v (frame frequency)=MAX condition)


White pattern

Black pattern

- **Power consumption** ($V_{LCD} = 5V$, $25^{\circ}C$, f_v (frame frequency)=60Hz condition)


Typical power Pattern

Maximum power Pattern
FIG.3 Mosaic pattern & White Pattern for power consumption measurement

Product Specification
Table 2-2. LED Bar ELECTRICAL CHARACTERISTICS

Parameter	Symbol	Condition		Values		Unit	Notes
			Min.	Typ.	Max.		
LED :							1,7
LED String Current	Is		-	110	120	mA	2,7
LED String Voltage	Vs		45	48	51	V	3,7
Power Consumption	PBar		19.80	21.12	22.44	Watt	4,6,7
LED Life Time	LED_LT		30,000	-	-	Hrs	5,7

LED driver design guide

: The design of the LED driver must have specifications for the LED in LCD Assembly.

The performance of the LED in LCM, for example life time or brightness, is extremely influenced by the characteristics of the LED driver.

So all the parameters of an LED driver should be carefully designed and output current should be Constant current control.

Please control feedback current of each string individually to compensate the current variation among the strings of LEDs.

When you design or order the LED driver, please make sure unwanted lighting caused by the mismatch of the LED and the LED driver (no lighting, flicker, etc) never occurs.

When you confirm it, the LCD module should be operated in the same condition as installed in your instrument.

- Specified values are for a single LED bar.
- The specified current is input LED chip 100% duty current.
- The specified voltage is input LED string and Bar voltage at typical 110 mA 100% duty current.
- The specified power consumption is input LED bar power consumption at typical 110 mA 100% duty current.
- The life is determined as the time at which luminance of the LED is 50% compared to that of initial value at the typical LED current on condition of continuous operating at $25 \pm 2^\circ\text{C}$.
- The LED bar power consumption shown above does not include loss of external driver.
The used LED bar current is the LED typical current.
Min Power Consumption is calculated with $P_{\text{Bar}} = V_{\text{s}}(\text{Min.}) \times I_{\text{s}}(\text{Typ.}) \times N_{\text{string}}$
Max Power Consumption is calculated with $P_{\text{Bar}} = V_{\text{bar}}(\text{Max.}) \times I_{\text{s}}(\text{Typ.}) \times N_{\text{string}}$
- LED operating DC Forward Current must not exceed LED Max Ratings at $25 \pm 2^\circ\text{C}$

Product Specification

3-2. Interface Connections

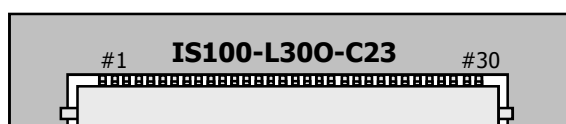
3-2-1. LCD Module

- LCD Connector(CN1) : IS100-L300-C23 (UJU) , GT103-30S-HF15 (LSM)
- Mating Connector : FI-X30C2L (Manufactured by JAE) or Equivalent

Table 3. MODULE CONNECTOR(CN1) PIN CONFIGURATION

No	Symbol	Description	No	Symbol	Symbol
1	FR0M	Minus signal of odd channel 0 (LVDS)	16	SR1P	Plus signal of even channel 1 (LVDS)
2	FR0P	Plus signal of odd channel 0 (LVDS)	17	GND	Ground
3	FR1M	Minus signal of odd channel 1 (LVDS)	18	SR2M	Minus signal of even channel 2 (LVDS)
4	FR1P	Plus signal of odd channel 1 (LVDS)	19	SR2P	Plus signal of even channel 2 (LVDS)
5	FR2M	Minus signal of odd channel 2 (LVDS)	20	SCLKINM	Minus signal of even clock channel (LVDS)
6	FR2P	Plus signal of odd channel 2 (LVDS)	21	SCLKINP	Plus signal of even clock channel (LVDS)
7	GND	Ground	22	SR3M	Minus signal of even channel 3 (LVDS)
8	FCLKINM	Minus signal of odd clock channel (LVDS)	23	SR3P	Plus signal of even channel 3 (LVDS)
9	FCLKINP	Plus signal of odd clock channel (LVDS)	24	GND	Ground
10	FR3M	Minus signal of odd channel 3 (LVDS)	25	NC	No Connection (I2C Serial interface for LCM)
11	FR3P	Plus signal of odd channel 3 (LVDS)	26	NC	No Connection.(I2C Serial interface for LCM)
12	SR0M	Minus signal of even channel 0 (LVDS)	27	PWM_OUT	For Control Burst frequency of Inverter
13	SR0P	Plus signal of even channel 0 (LVDS)	28	V _{LCD}	Power Supply +5.0V
14	GND	Ground	29	V _{LCD}	Power Supply +5.0V
15	SR1M	Minus signal of even channel 1 (LVDS)	30	V _{LCD}	Power Supply +5.0V

- Note: 1. All GND(ground) pins should be connected together and to Vss which should also be connected to the LCD's metal frame.
2. All V_{LCD} (power input) pins should be connected together.
3. Input Level of LVDS signal is based on the IEA 664 Standard.
4. PWM_OUT signal controls the burst frequency of a inverter.
This signal is synchronized with vertical frequency.
It's frequency is 3 times of vertical frequency, and it's duty ratio is 50%.
If you don't use this pin, it is no connection.



Rear view of LCM

FIG.4 Connector diagram

Product Specification
Table 4. REQUIRED SIGNAL ASSIGNMENT FOR Flat Link (TI:SN75LVDS83) Transmitter

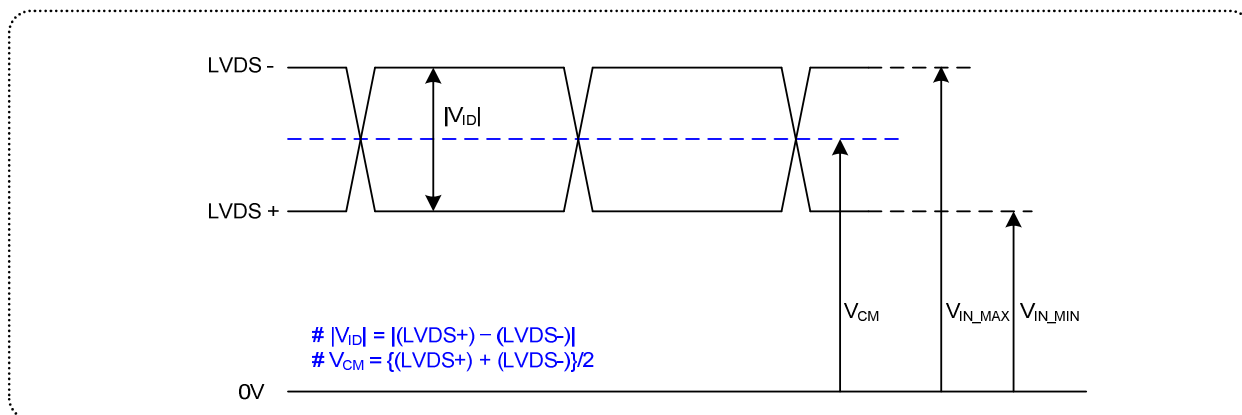
Pin #	Pin Name	Require Signal	Pin #	Pin Name	Require Signal
1	Vcc	Power Supply for TTL Input	29	GND	Ground pin for TTL
2	D5	TTL Input (R7)	30	D26	TTL Input (DE)
3	D6	TTL Input (R5)	31	T _x CLKIN	TTL Level clock Input
4	D7	TTL Input (G0)	32	PWR DWN	Power Down Input
5	GND	Ground pin for TTL	33	PLL GND	Ground pin for PLL
6	D8	TTL Input (G1)	34	PLL Vcc	Power Supply for PLL
7	D9	TTL Input (G2)	35	PLL GND	Ground pin for PLL
8	D10	TTL Input (G6)	36	LVDS GND	Ground pin for LVDS
9	Vcc	Power Supply for TTL Input	37	TxOUT3 +	Positive LVDS differential data output 3
10	D11	TTL Input (G7)	38	TxOUT3 –	Negative LVDS differential data output 3
11	D12	TTL Input (G3)	39	T _x CLKOUT +	Positive LVDS differential clock output
12	D13	TTL Input (G4)	40	T _x CLKOUT –	Negative LVDS differential clock output
13	GND	Ground pin for TTL	41	T _x OUT2 +	Positive LVDS differential data output 2
14	D14	TTL Input (G5)	42	T _x OUT2 –	Negative LVDS differential data output 2
15	D15	TTL Input (B0)	43	LVDS GND	Ground pin for LVDS
16	D16	TTL Input (B6)	44	LVDS Vcc	Power Supply for LVDS
17	Vcc	Power Supply for TTL Input	45	T _x OUT1 +	Positive LVDS differential data output 1
18	D17	TTL Input (B7)	46	T _x OUT1 –	Negative LVDS differential data output 1
19	D18	TTL Input (B1)	47	T _x OUT0 +	Positive LVDS differential data output 0
20	D19	TTL Input (B2)	48	T _x OUT0 –	Negative LVDS differential data output 0
21	GND	Ground pin for TTL Input	49	LVDS GND	Ground pin for LVDS
22	D20	TTL Input (B3)	50	D27	TTL Input (R6)
23	D21	TTL Input (B4)	51	D0	TTL Input (R0)
24	D22	TTL Input (B5)	52	D1	TTL Input (R1)
25	D23	TTL Input (RSVD)	53	GND	Ground pin for TTL
26	Vcc	Power Supply for TTL Input	54	D2	TTL Input (R2)
27	D24	TTL Input (HSYNC)	55	D3	TTL Input (R3)
28	D25	TTL Input (VSYNC)	56	D4	TTL Input (R4)

Notes : 1. Refer to LVDS Transmitter Data Sheet for detail descriptions.
2. 7 means MSB and 0 means LSB at R,G,B pixel data

Product Specification

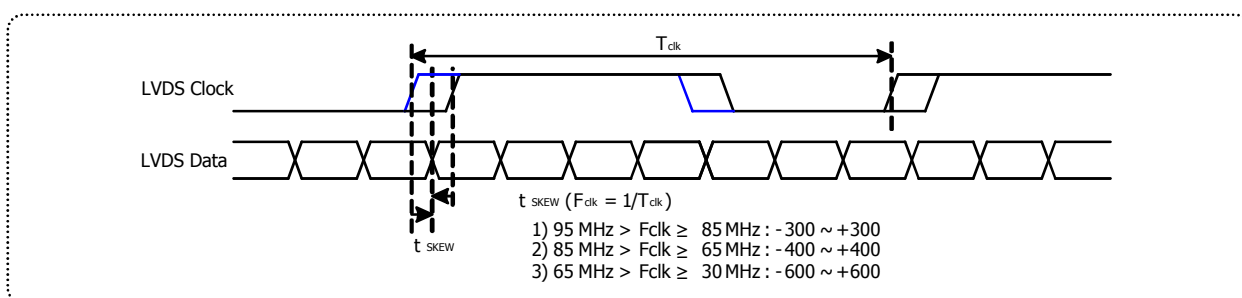
LVDS Input characteristics

1. DC Specification



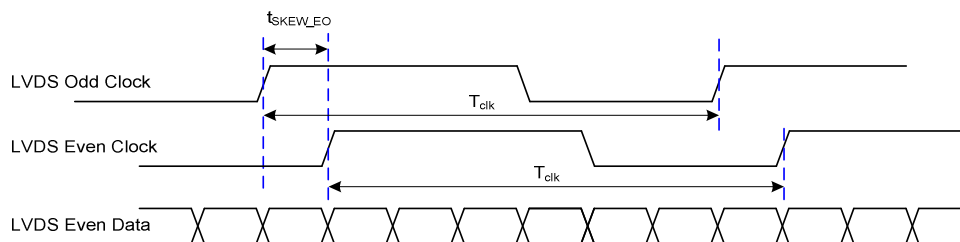
Description	Symbol	Min	Max	Unit	Notes
LVDS Differential Voltage	$ V_{ID} $	200	600	mV	-
LVDS Common mode Voltage	V_{CM}	1.0	1.5	V	-
LVDS Input Voltage Range	V_{IN}	0.7	1.8	V	-
Change in common mode Voltage	ΔV_{CM}	-	250	mV	-

2. AC Specification



Description	Symbol	Min	Max	Unit	Notes
LVDS Clock to Data Skew Margin	t_{SKEW}	- 300	+ 300	ps	$95\text{MHz} > F_{clk} \geq 85\text{MHz}$
	t_{SKEW}	- 400	+ 400	ps	$85\text{MHz} > F_{clk} \geq 65\text{MHz}$
	t_{SKEW}	- 600	+ 600	ps	$65\text{MHz} > F_{clk} \geq 30\text{MHz}$
LVDS Clock to Clock Skew Margin (Even to Odd)	t_{SKEW_EO}	- 1/7	+ 1/7	T_{clk}	-

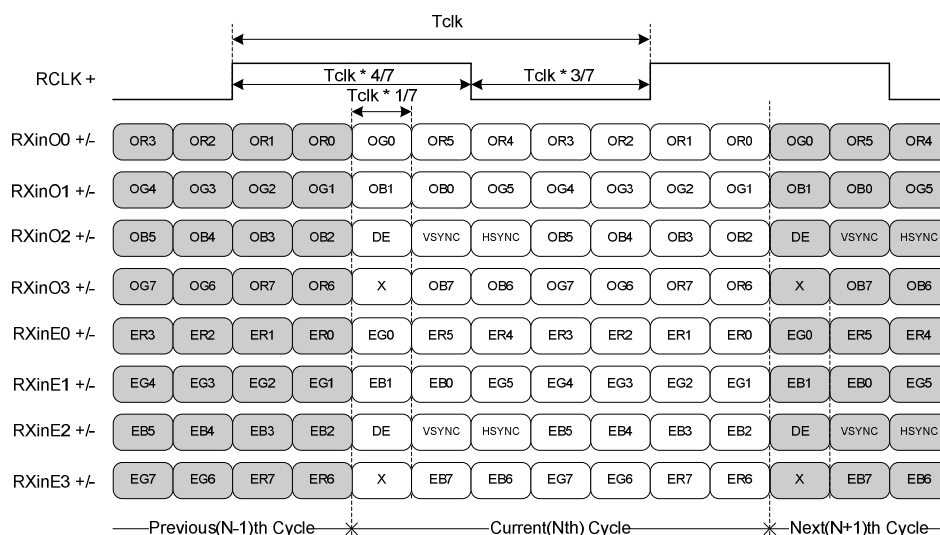
Product Specification



< Clock skew margin between channel >

3. Data Format

1) LVDS 2 Port



MSB	R7
	R6
	R5
	R4
	R3
	R2
	R1
LSB	R0

* ODD = 1st Pixel
 EVEN = 2nd Pixel

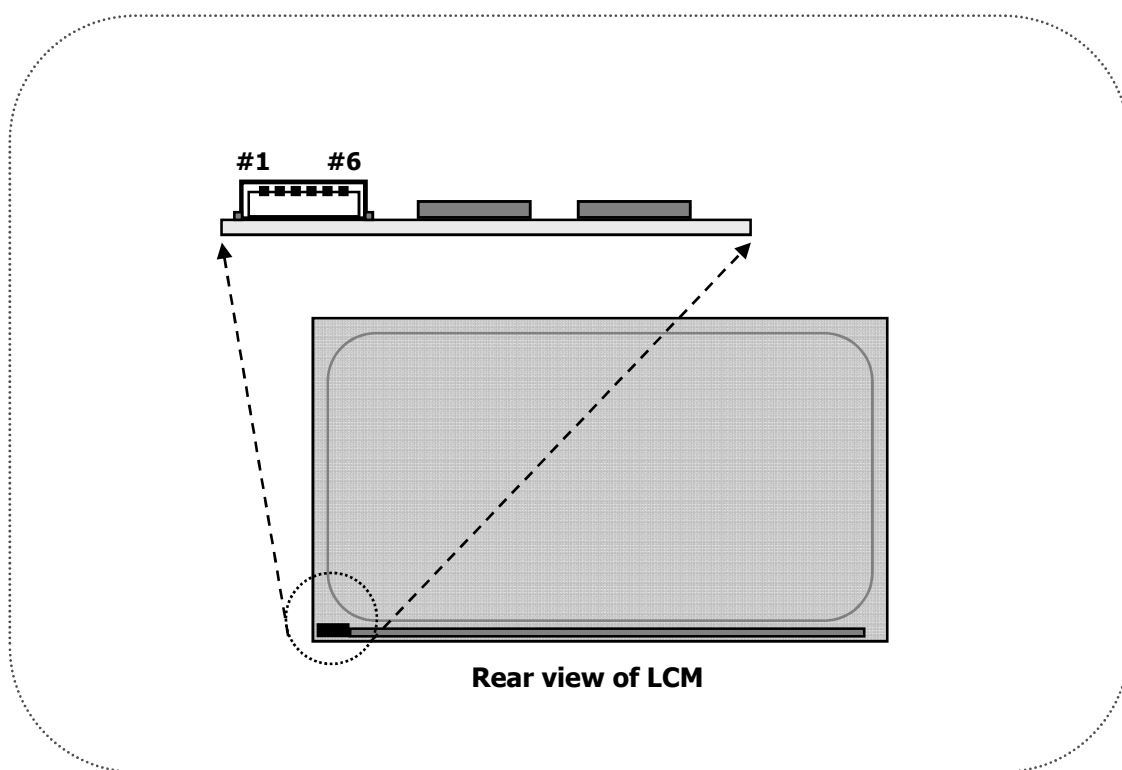
< LVDS Data Format >

Product Specification

Table 5. BACKLIGHT CONNECTOR PIN CONFIGURATION(CN2)

The LED interface connector is a model 10019HR-H06B manufactured by YEONHO.
The pin configuration for the connector is shown in the table below.

Pin	Symbol	Description	Notes
1	FB1	Channel1 Current Feedback	
2	FB2	Channel2 Current Feedback	
3	VLED	LED Power Supply	
4	VLED	LED Power Supply	
5	FB3	Channel3 Current Feedback	
6	FB4	Channel4 Current Feedback	


[Figure 5] Backlight connector view

Product Specification

3-3. Signal Timing Specifications

This is signal timing required at the input of the TMDS transmitter. All of the interface signal timing should be satisfied with the following specifications for it's proper operation.

Table 6. TIMING TABLE

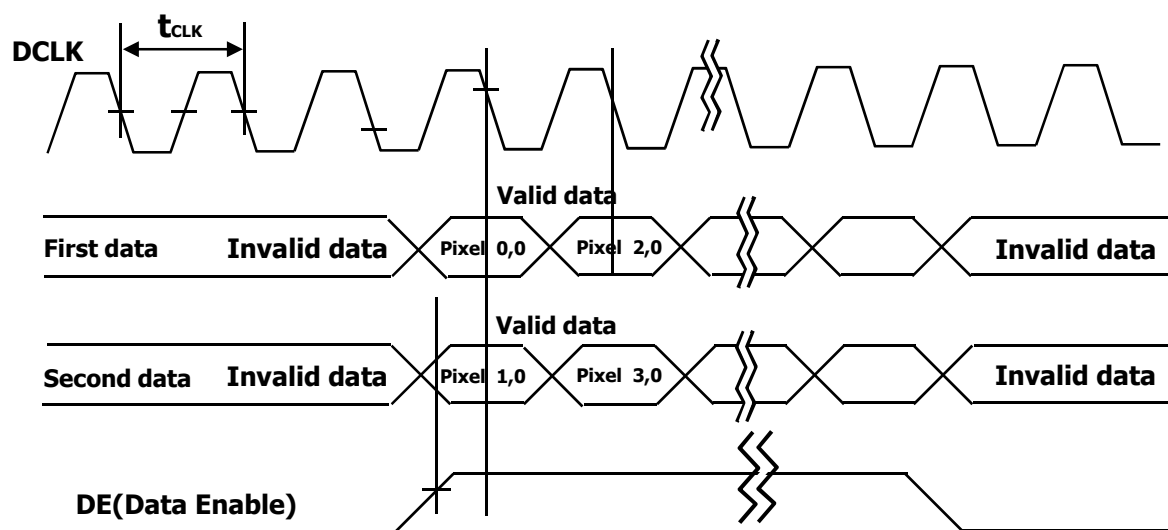
ITEM	Symbol		Min	Typ	Max	Unit	Note
DCLK	Period	tCLK	11.76	13.89	15.38	ns	
	Frequency	-	60	72	87.5	MHz	
Horizontal	total	tHP	1000	1088	1120	tCLK	
	Frequency	fH	64	66	83	KHz	
	Blanking		40	128	160	tCLK	
	valid	tWH	960	960	960	tCLK/2	
Vertical	total	tVP	1090	1100	1160	tHP	
	Frequency	fV	50	60	75	Hz	
	Blanking		10	20	80	tHP	
	valid	tWV	1080	1080	1080	tHP	

Note:

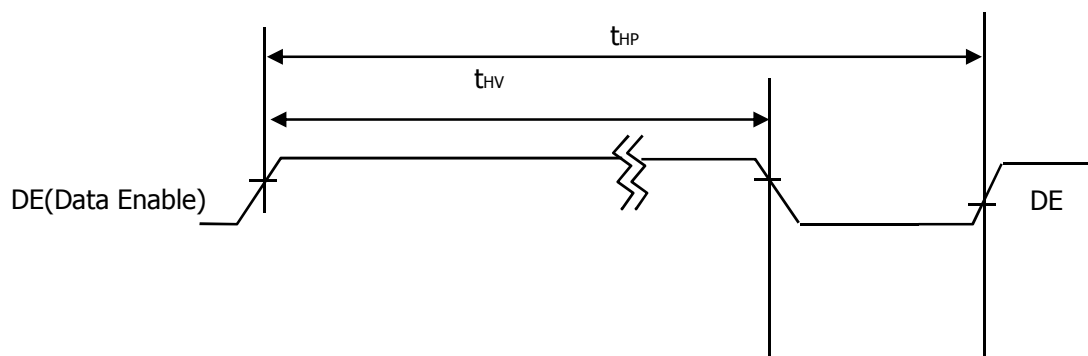
1. DE Only mode operation. The input of Hsync & Vsync signal does not have an effect on LCD normal operation.
2. The performance of the electro-optical characteristics may be influenced by variance of the vertical refresh rates.
3. Horizontal period should be even.

3-4. Signal Timing Waveforms

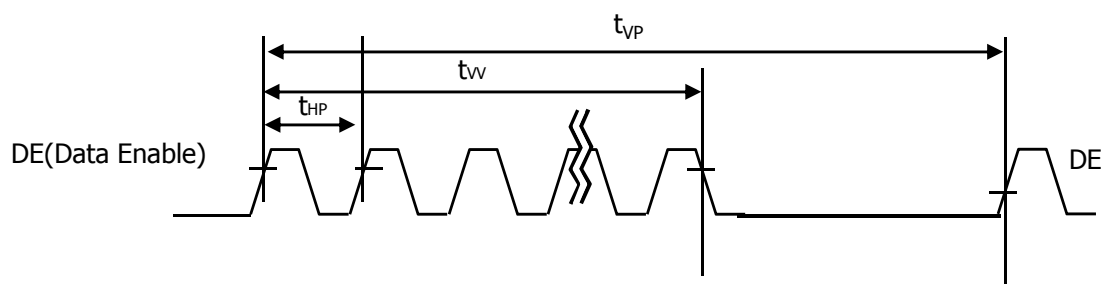
1. DCLK, DE, DATA waveforms



2. Horizontal waveform



3. Vertical waveform



Product Specification

3-5. Color Input Data Reference

The Brightness of each primary color(red,green,blue) is based on the 8-bit gray scale data input for the color; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Table 7. COLOR DATA REFERENCE

Color		Input Color Data															
		RED								GREEN							
		MSB				LSB				MSB				LSB			
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0
		B7	B6	B5	B4	B3	B2	B1	B0								
Basic Color	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Green (255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Blue (255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
RED	RED (000) Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (001)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
							
	RED (254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	RED (255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
GREEN	GREEN (000) Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
							
	GREEN (254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	GREEN (255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
BLUE	BLUE (000) Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE (001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
							
	BLUE (254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1
	BLUE (255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1

3-6. Power Sequence

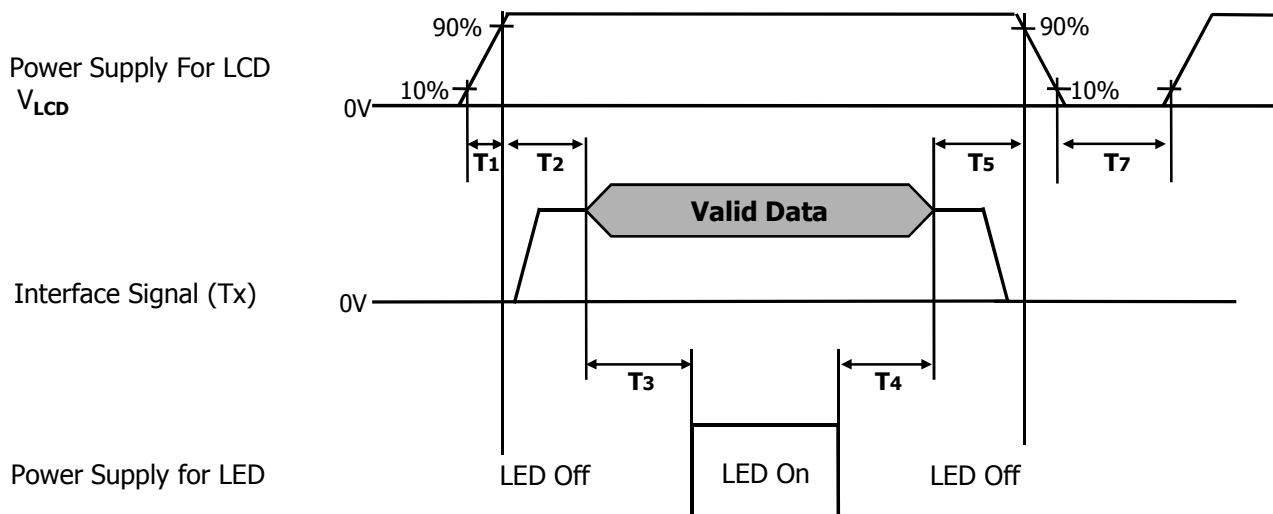


Table 8. POWER SEQUENCE

Parameter	Values			Units
	Min	Typ	Max	
T1	0.5	-	10	ms
T2	0.01	-	50	ms
T3	500	-	-	ms
T4	200	-	-	ms
T5	0.01	-	50	ms
T7	1000	-	-	ms

- Notes :
1. Please avoid floating state of interface signal at invalid period.
 2. When the interface signal is invalid, be sure to pull down the power supply for LCD V_{LCD} to 0V.
 3. LED power must be turn on after power supply for LCD and interface signal are valid.

3-7. V_{LCD} Power Dip Condition

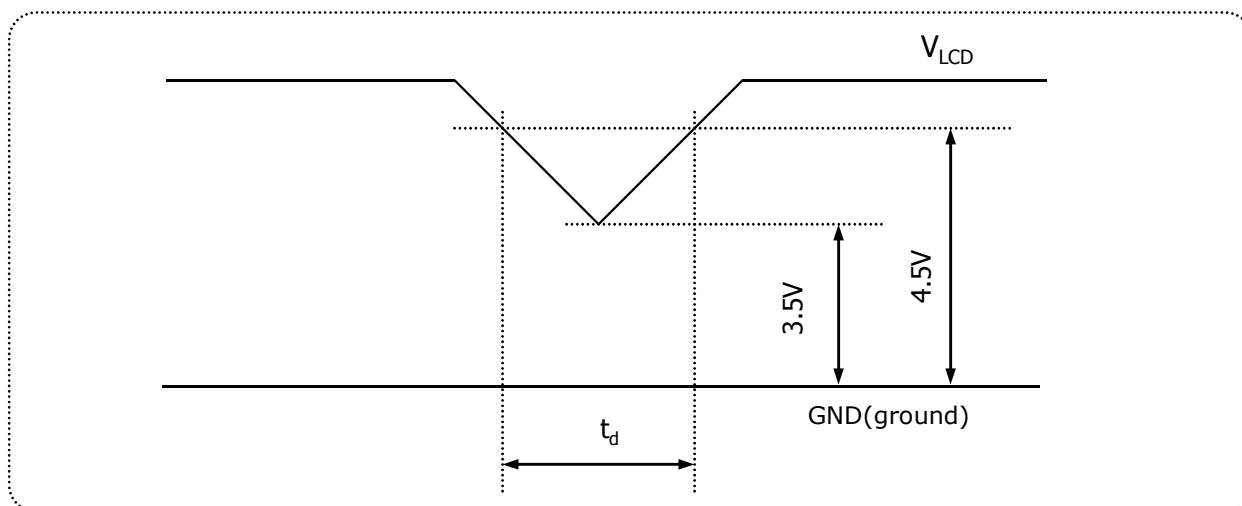


FIG.6 Power dip condition

1) Dip condition

$$3.5V \leq V_{LCD} < 4.5V, \quad t_d \leq 20ms$$

2) $V_{LCD} < 3.5V$

V_{LCD} -dip conditions should also follow the Power On/Off conditions for supply voltage.

Product Specification

4. Optical Specifications

Optical characteristics are determined after the unit has been 'ON' for approximately 30 minutes in a dark environment at $25 \pm 2^\circ\text{C}$. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of Φ and θ equal to 0° and aperture 1 degree.

FIG. 1 presents additional information concerning the measurement equipment and method.

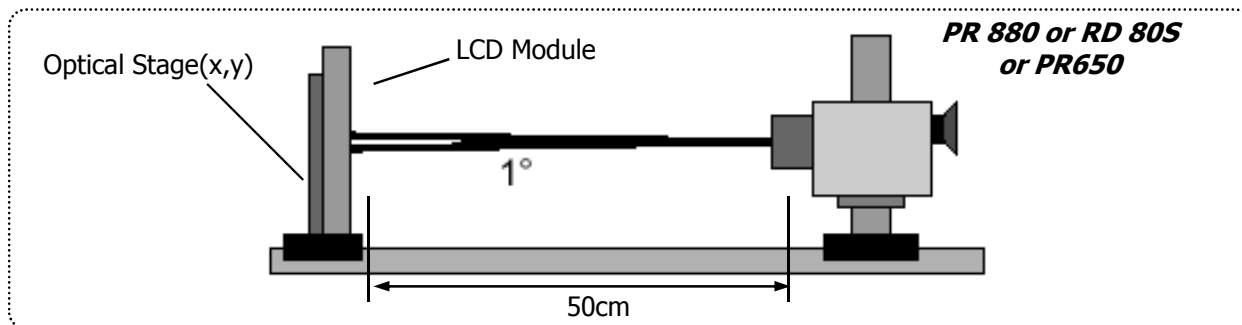


FIG.7 Optical Characteristic Measurement Equipment and Method

4-1. 2D Optical specifications

Table 9. OPTICAL CHARACTERISTICS

($T_a = 25^\circ\text{C}$, $V_{\text{LCD}} = 5\text{V}$, $f_v = 60\text{Hz}$, $\text{Dclk} = 144\text{MHz}$, $I_{\text{BL}} = 110\text{mA}$)

Parameter		Symbol	Values			Units	Notes
			Min	Typ	Max		
Contrast Ratio		CR	600	1000	-		1
Surface Luminance, white		L _{WH}	200	250	-	cd/m²	2
Luminance Variation		δ _{WHITE}	75	-	-	%	3
Response Time	Gray To Gray	T _{GTG_AVR}	-	14	25	ms	4
	Gray-to-Gray (BW)	G to G _{BW}	-	8	-	ms	Reference 10
Color Coordinates [CIE1931] <i>(By PR650)</i>	RED	R _x	Typ -0.03	0.638	Typ +0.03		
		R _y		0.330			
	GREEN	G _x		0.312			
		G _y		0.623			
	BLUE	B _x		0.150			
		B _y		0.068			
	WHITE	W _x		0.313			
		W _y		0.329			
Color Shift (Avg. Δu'v' < 0.02)	Horizontal	θ _{CST_H}	-	140	-	Degree	5
	Vertical	θ _{CST_V}	-	100	-		
Viewing Angle (CR>10)							
General	Horizontal	θ _H	170	178	-	Degree	6
	Vertical	θ _V	170	178	-		
GSR @ 60dgree (Gamma shift rate)	Horizontal	δ _{Gamma_H}	-	-	20	%	7
	Vertical	δ _{Gamma_V}	-	-	20		
WPT (White Point Tracking)		-	-300	G255 CCT	+700	K	8
Color gamut (CG, CIE1931)			-	72	-	%	
Gray Scale		-		2.2			9

Product Specification

Notes 1. Contrast Ratio(CR) is defined mathematically as : **(By PR880)**

$$\text{Contrast Ratio} = \frac{\text{Surface Luminance with all white pixels}}{\text{Surface Luminance with all black pixels}}$$

It is measured at center point(Location P1)

2. Surface luminance(L_{WH}) is luminance value at Center 1 point(P1) across the LCD surface 50cm from the surface with all pixels displaying white. For more information see FIG.8 (By PR880)

3. The variation in surface luminance , δ_{WHITE} is defined as : **(By PR880)**

$$\delta_{WHITE} = \frac{\text{Minimum}(L_{P1}, L_{P2}, \dots, L_{P9})}{\text{Maximum}(L_{P1}, L_{P2}, \dots, L_{P9})} \times 100$$

Where L1 to L9 are the luminance with all pixels displaying white at 9 locations.

For more information see FIG.8

4. Gray to gray response time is the time required for the display to transition from gray to gray. For additional information see Table 10. **(By RD80S)**

5. Color shift is the angle at which the average color difference for all Macbeth is lower than 0.02.

For more information see FIG.9 **(By EZ Contrast)**

- Color difference ($\Delta u'v'$)

$$u' = \frac{4x}{-2x + 12y + 3} \quad v' = \frac{9y}{-2x + 12y + 3} \quad \Delta u'v' = \sqrt{(u'_1 - u'_2)^2 + (v'_1 - v'_2)^2}$$

$$\text{Avg}(\Delta u'v') = \frac{\sum_{i=1}^{24} (\Delta u'v')_i}{24}$$

u'_1, v'_1 : $u'v'$ value at viewing angle direction
 u'_2, v'_2 : $u'v'$ value at front ($\theta=0$)
i : Macbeth chart number (Define 23 page)

- Pattern size : 25% Box size

- Viewing angle direction of color shift : Horizontal, Vertical

6. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG.10 **(By PR880)**

7. GSR is the rate of gamma shift at up, down, left and right 60 degree viewing angle compare with center gamma. For more information see FIG.11 and FIG.12 **(By EZ Contrast)**

- GSR (δ_{Gamma}) is defined as :

$$GSR = \left(1 - \frac{\text{View angle Gamma Value (Up, Down, Reft, Light 60 Degree)}}{\text{Center Gamma Value (0 Degree)}} \right) \times 100$$

8. WPT (White Point Tracking) is the variation of color temperature between G255 and G63.

(By PR650)

Product Specification

Notes 9. Gamma Value is approximately 2.2. For more information see Table 11.

Notes 10. Response time is the time required for the display to transit from any gray to white (Rise Time, T_{RR}) and from any gray to black (Decay time, T_{RD}).

G to GBW Spec stands for average value of all measured points. **(By RD80S)**

Measuring point for surface luminance & measuring point for luminance variation.

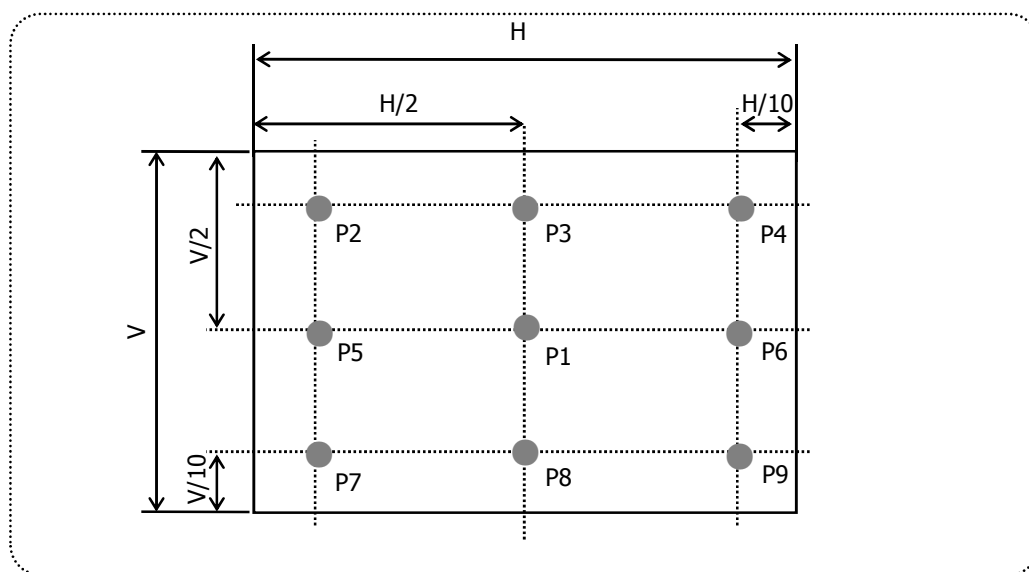


FIG.8 Measure Point for Luminance

The Gray to Gray response time is defined as the following figure and shall be measured by switching the input signal for "Gray To Gray".

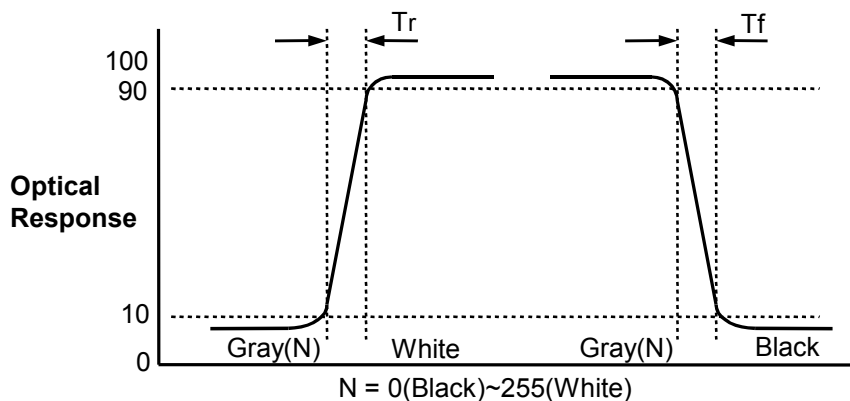
- Gray step : 5 Step
- TGTG_AVR is the total average time at rising time and falling time for "Gray To Gray".
- if system use ODC (Over Driving Circuit) function, Gray to Gary response time may be 5ms~8ms GtG
- * it depends on Overshoot rate.

Table. 10 GTG Gray Table

Gray to Gray		Rising Time				
		G255	G191	G127	G63	G0
Falling Time	G255					
	G191					
	G127					
	G63					
	G0					

Product Specification

G to G(BW) Response time is defined as the following figure and shall be measured by switching the input signal for "Gray(N)" and "Black or White".



Color shift is defined as the following test pattern and color.

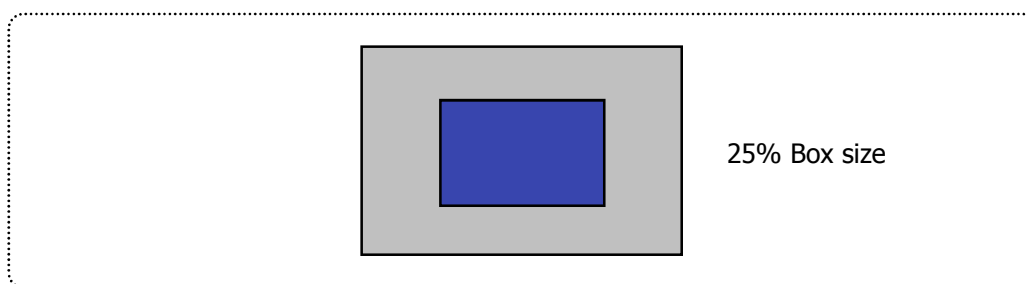


FIG.9 Color Shift Test Pattern

Average RGB values in Bruce RGB for Macbeth Chart

	Dark skin (i=1)	Light skin	Blue sky	Foliage	Blue flower	Bluish green
R	98	206	85	77	129	114
G	56	142	112	102	118	199
B	45	123	161	46	185	178
	Orange	Purplish blue	Moderate red	Purple	Yellow green	Orange yellow
R	219	56	211	76	160	230
G	104	69	67	39	193	162
B	24	174	87	86	58	29
	Blue	Green	Red	Yellow	Magenta	Cyan
R	26	72	197	241	207	35
G	32	148	27	212	62	126
B	145	65	37	36	151	172
	White	Neutral 8	Neutral 6.5	Neutral 5	Neutral 3.5	Black
R	240	206	155	110	63	22
G	240	206	155	110	63	22
B	240	206	155	110	63	22

Product Specification

Dimension of viewing angle range.

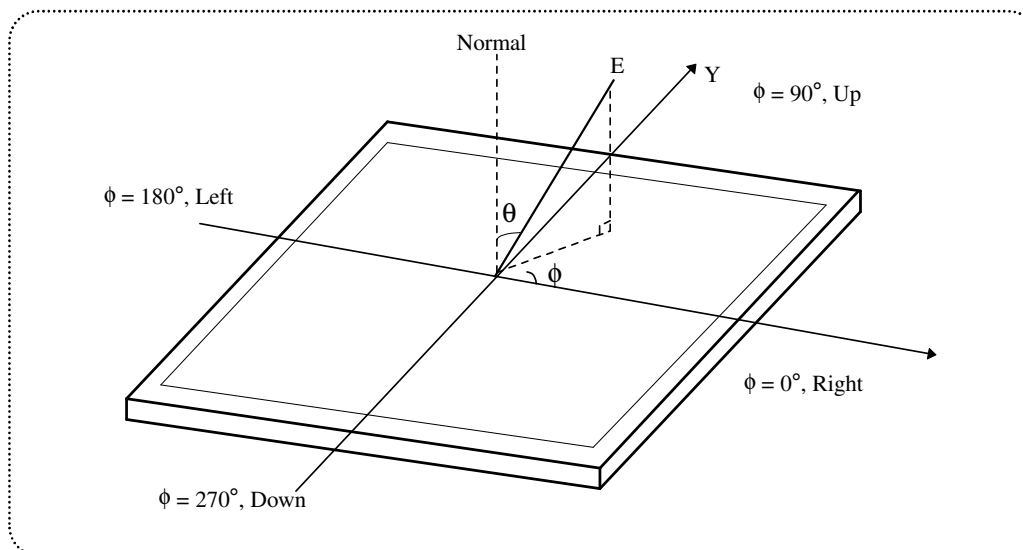


FIG.10 Viewing angle

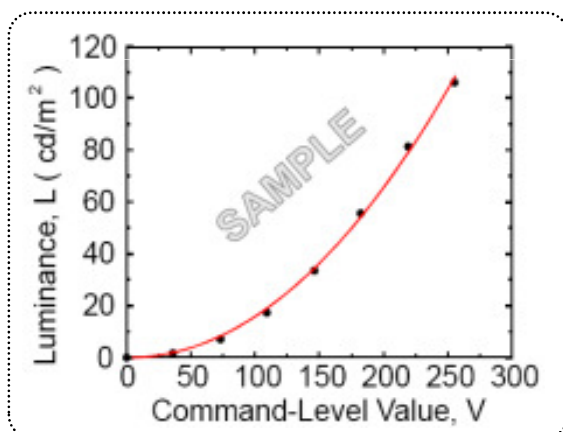


FIG.11 Sample Luminance vs. gray scale
(using a 256 bit gray scale)

$$L = aV^r + L_b$$

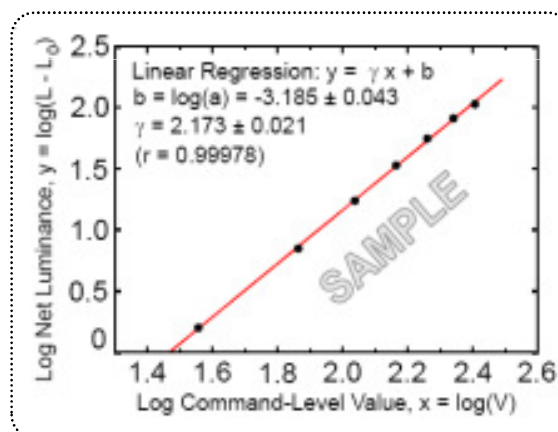


FIG.12 Sample Log-log plot of luminance
vs. gray scale

$$\log(L - L_b) = r \log(V) + \log(a)$$

Here the Parameter a and γ relate the signal level V to the luminance L .
 The GAMMA we calculate from the log-log representation (FIG.11)

Product Specification
Table 11. Gray Scale Specification

Gray Level	Relative Luminance [%] (Typ.)
0	0.11
31	1.08
63	4.72
95	11.49
127	21.66
159	35.45
191	53.00
223	74.48
255	100

Product Specification

4-2-1. 3D Optical Specification

Table 11. 3D Optical characteristics $T_a = 25^\circ\text{C}$, $V_{\text{LCD}} = 5.0\text{V}$, $f_v = 60\text{Hz}$, $f_{\text{CLK}} = 72.0\text{MHz}$, $I_s = 110\text{mA}$

Parameter	Symbol	Condition	Values			Units	Notes
			Min	Typ	Max		
3D Viewing Angle							
y axis, up ($\phi = 90^\circ$)	$\Phi_{yu} +$	※ Cone angle (3D C/T $\leq 10\%$)	8	12	-	degree	5
y axis, down ($\phi = 270^\circ$)	Φ_{yd}						
3D Crosstalk (C/T)	-	Mid Axis (Center of Cone Angle)	-	1.8	3	%	4

4-2-2. 3D Optical Characteristic Reference

Table 12. 3D Optical Characteristic Ref. $T_a = 25^\circ\text{C}$, $V_{\text{LCD}} = 5.0\text{V}$, $f_v = 60\text{Hz}$, $f_{\text{CLK}} = 72.0\text{MHz}$, $I_s = 110\text{mA}$

Parameter	Symbol	Condition	Values			Units	Notes
			Min	Typ	Max		
3D Surface Luminance, white	L_{WH}	1Point (3D Glasses)	76	95	-	cd/m^2	3(Ref.)
3D Watching Distance		Mid Axis (Center of Cone Angle)	50	70		cm	6(Ref.)

Notes :

In order to measure 3D viewing angle, it need to be prepared as below;

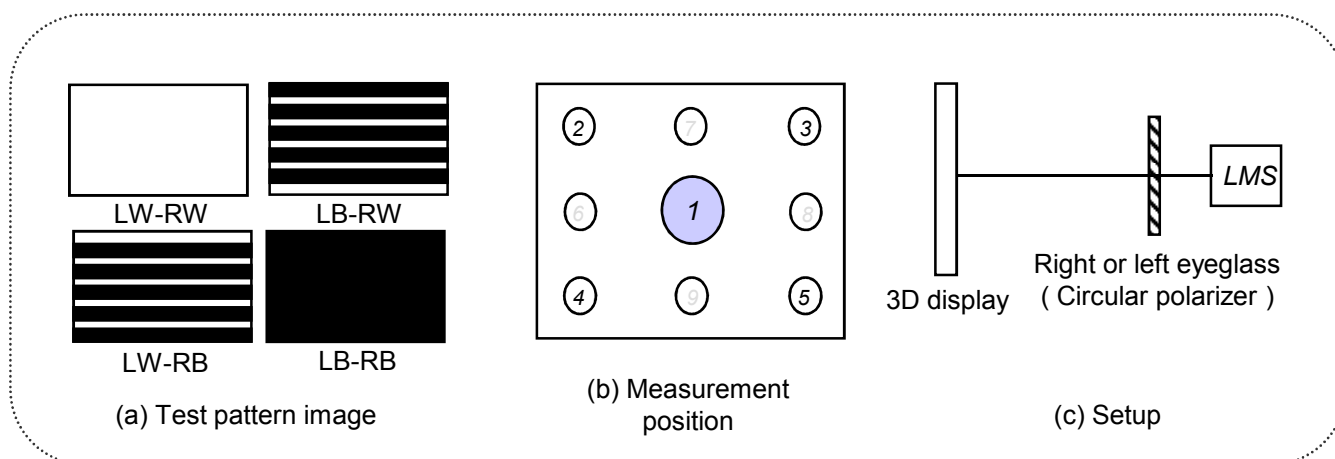
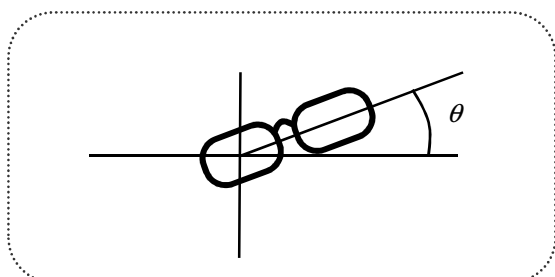
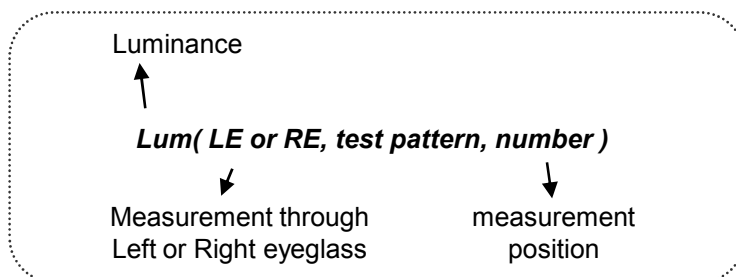
1. Measurement configuration

4-Test pattern images. Refer to FIG 14.

- . LW-RW : White for left and right eye
- . LW-RB : White for left eye and Black for right eye
- . LB-RW : Black for left eye and white for right eye
- . LB-RB : Black for left eye and right eye

Image files where black and white lines are displayed on even or odd lines.

Luminance measurement system (LMS) with narrow FOV (field of view) is used. Refer to FIG 7.

Figure 14. Measurement configuration

Figure 15. Positioning eyeglass

Figure 16. notation of luminance measurement


2. Positioning Eyeglass

Find angle of minimum transmittance.

This value would be provided beforehand or measured by the following steps;

- (i) Test image (LB-RW) is displayed.
- (ii) Left eyeglass are placed in front of LMS and luminance is measured, rotating right eyeglass such as FIG 15. The notation for luminance measurement is "Lum(LE, LB-RW,1)".
- (iii) Find the angle where luminance is minimum.

* Following measurements should be performed at the angle of minimum transmittance of eyeglass.

Product Specification

3. Measurement of 3D luminance (Reference)

- (i) Test image (LW-RW) is displayed.
- (ii) Left or right eyeglass are placed in front of LMS successively and luminance is measured at center 1 point where the notation for luminance measurement is "Lum(LE, LW-RW,1)" or "Lum(RE, LW-RW,1).

4. Measurement of 3D crosstalk

- (i) Test image (LB-RW, LW-RB and LB-RB) is displayed.
- (ii) Right or left eyeglass are placed in front of LMS successively and luminance is measured for position 1.
with rotating LMS or sample vertically.

Average of

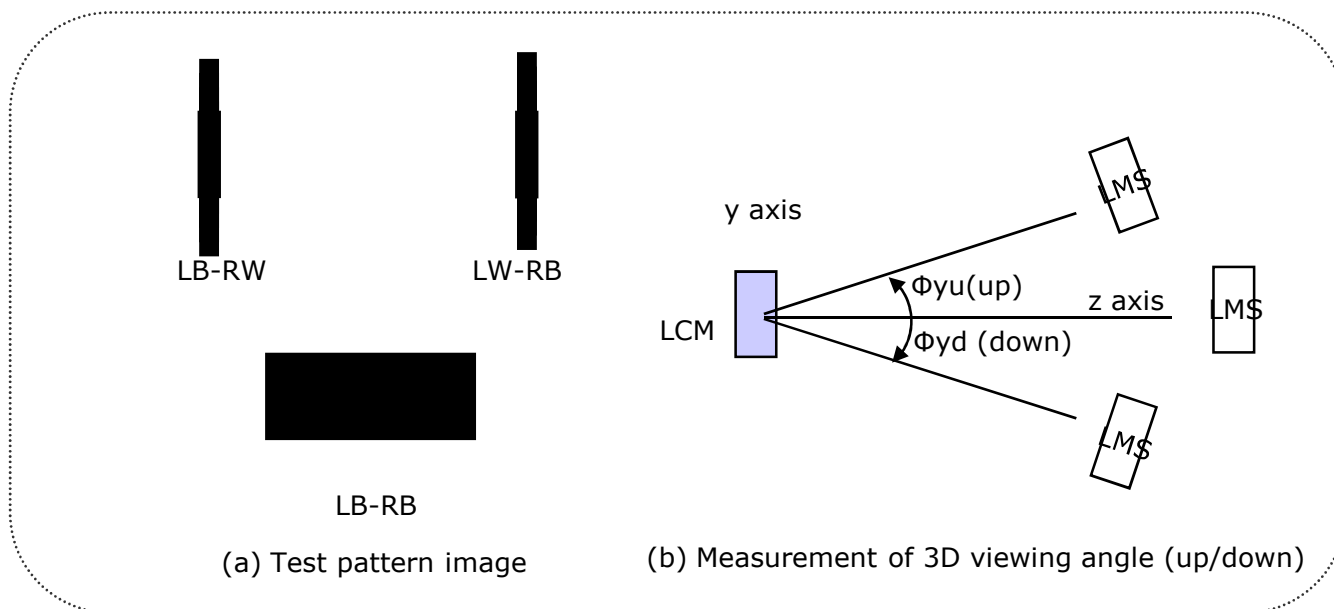
$$\text{and } \frac{\begin{array}{l} \text{Lum(LE, LB-RW,1)} - \text{Lum(LE, LB-RB,1)} \\ \text{Lum(LE, LW-RB,1)} - \text{Lum(LE, LB-RB,1)} \\ \text{Lum(RE, LW-RB,1)} - \text{Lum(RE, LB-RB,1)} \\ \text{Lum(RE, LB-RW,1)} - \text{Lum(RE, LB-RB,1)} \end{array}}{4}$$

- (iii) The 3D crosstalk (min.) is minimum 3D crosstalk within viewing angle.

5. Measurement of 3D Viewing Angle

3D viewing angle is the angle at which the 3D crosstalk is under 10%. The angles are determined for the vertical or y axis with respect to the z axis which is normal to the LCD module surface and measured for position 1. The typical center of U/D viewing angle is 2° (Φ_{yu(up)}) direction. For more information , see the Fig 17.

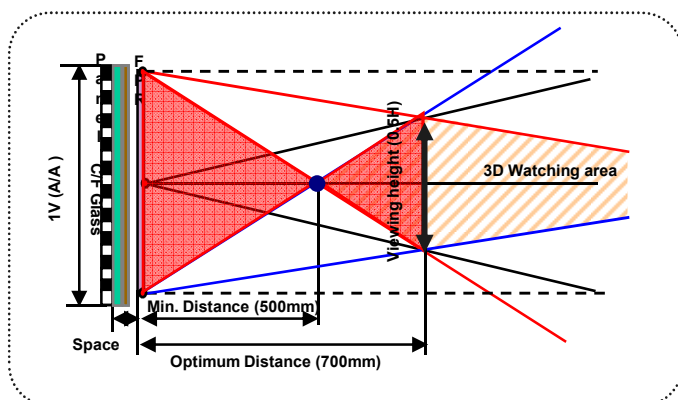
Figure 17. Measurement of 3D crosstalk and 3D viewing angle



6. 3D Watching Distance (Reference)

FPR 3D Watching distance is 3D operating distance which has the range of under 10% Cross talk of front panel from center (Mid Axis).

Figure 18. 3D Watching Distance



Product Specification

5. Mechanical Characteristics

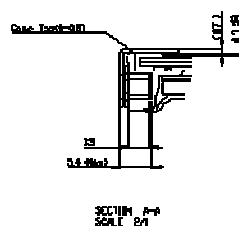
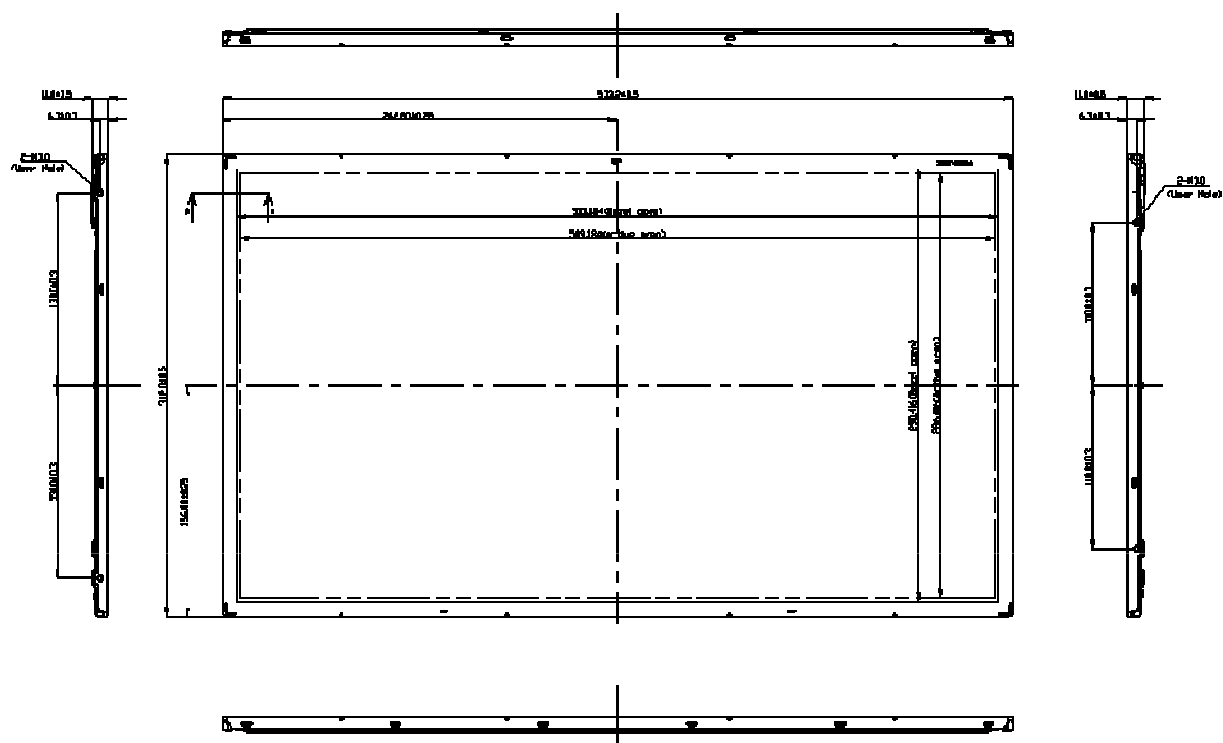
The contents provide general mechanical characteristics. In addition the figures in the next page are detailed mechanical drawing of the LCD.

Outline Dimension	Horizontal	533.2mm
	Vertical	312.0mm
	Depth	11.0 mm
Bezel Area	Horizontal	513.2mm
	Vertical	290.4mm
Active Display Area	Horizontal	509.184mm
	Vertical	286.416mm
Weight	Typ : 2,100g , Max : 2,200g	
Surface Treatment	Anti-glare treatment of the front polarizer	

Notes : Please refer to a mechanic drawing in terms of tolerance at the next page.

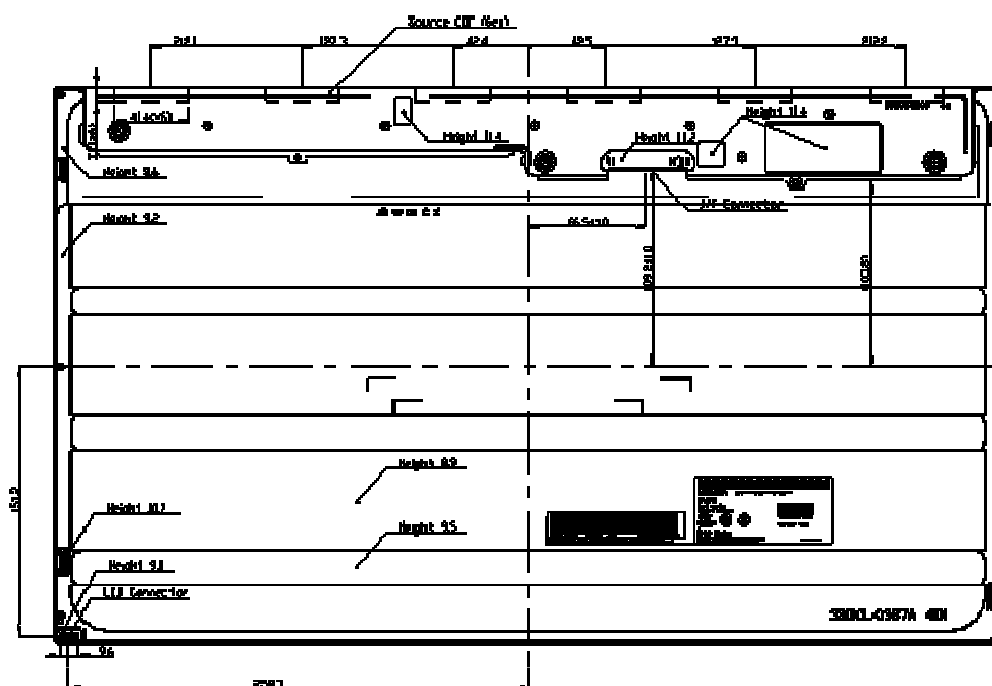
Product Specification

<FRONT VIEW>



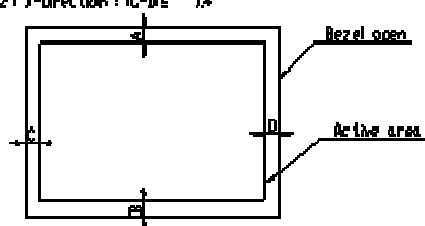
Product Specification

<REAR VIEW>



Notes

- Notes
1. Backlight has 1 LED PER ASS'Y.
 2. 1/1" Connector Specification
 - IS100-L300-C23 (A/JLD, 187034-3009) (P-TwD)
 3. LED Connector Specification
 - M019HP-H068(Yrnanho), 6pin
 4. Torque of user hole: 3.0-4.0 kgf-cm
 5. THL and partial disposition tolerance of display area as following
 - <1> Y-Direction : 1A-B&S 1.4
 - <2> X-Direction : 1C-D&E 1.4



6. The D-IC area is weak & sensitive, so, please don't press the D-IC area

LGD Highly recommendation :

As The IPS panel is sensitive & slim, please recommend the metal frame of the system supports the panel by the double side-mount.

Product Specification
6. Reliability

Environment test condition

No	Test Item	Condition
1	High temperature storage test	Ta= 60℃ 240h
2	Low temperature storage test	Ta= -20℃ 240h
3	High temperature operation test	Ta= 50℃ 50%RH 240h
4	Low temperature operation test	Ta= 0℃ 240h
5	Vibration test (non-operating)	Wave form : random Vibration level : 1.00G RMS Bandwidth : 10-300Hz Duration : X, Y, Z, 10 min One time each direction
6	Shock test (non-operating)	Shock level : 100G Waveform : half sine wave, 2ms Direction : ± X, ± Y, ± Z One time each direction
7	Humidity condition Operation	Ta= 40℃ ,90%RH
8	Altitude operating storage / shipment	0 - 10,000 feet(3,048m) 0 - 40,000 feet(12,192m)
9	Maximum Storage Humidity for 4 corner light leakage Mura.	Max 70%RH , Ta=40℃

Product Specification**7. International Standards****7-1. Safety**

- a) UL 60950-1, Second Edition, Underwriters Laboratories Inc.
Information Technology Equipment - Safety - Part 1 : General Requirements.
- b) CAN/CSA C22.2 No.60950-1-07, Second Edition, Canadian Standards Association.
Information Technology Equipment - Safety - Part 1 : General Requirements.
- c) EN 60950-1:2006 + A11:2009, European Committee for Electrotechnical Standardization(CENELEC).
Information Technology Equipment - Safety - Part 1 : General Requirements.
- d) IEC 60950-1:2005, Second Edition, The International Electrotechnical Commission (IEC).
Information Technology Equipment - Safety - Part 1 : General Requirements.
(Including report of IEC60825-1:2001 clause 8 and clause 9)

Notes**1. Laser (LED Backlight) Information**

Class 1M LED Product IEC60825-1 : 2001 Embedded LED Power (Class 1M)
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2. Caution

: LED inside.

Class 1M laser (LEDs) radiation when open.

Do not open while operating.

7-2. EMC

- a) ANSI C63.4 "American National Standard for Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electronic Equipment in the Range of 9 kHz to 40 GHz." American National Standards Institute (ANSI), 2003.
- b) CISPR 22 "Information technology equipment – Radio disturbance characteristics – Limit and methods of measurement." International Special Committee on Radio Interference (CISPR), 2005.
- c) CISPR 13 "Sound and television broadcast receivers and associated equipment – Radio disturbance characteristics – Limits and method of measurement." International Special Committee on Radio Interference (CISPR), 2006.

7-3. Environment

- a) RoHS, Directive 2002/95/EC of the European Parliament and of the council of 27 January 2003

Product Specification

8. Packing

8-1. Designation of Lot Mark

a) Lot Mark

A	B	C	D	E	F	G	H	I	J	K	L	M
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A,B,C : SIZE(INCH)
 E : MONTH

D : YEAR
 F ~ M : SERIAL NO.

Note

1. YEAR

Year	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
Mark	A	B	C	D	E	F	G	H	J	K

2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	A	B	C

b) Location of Lot Mark

Serial No. is printed on the label. The label is attached to the backside of the LCD module.
 This is subject to change without prior notice.

8-2. Packing Form

a) Package quantity in one box : 11pcs

b) Box Size : 408 x 355 x 600

Product Specification**9. PRECAUTIONS**

Please pay attention to the followings when you use this TFT LCD module.

9-1. MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth. (Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaked with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.
- (10) As the IPS panel is sensitive & slim, please recommend the metal frame of the system supports the panel by the double side-mount.

9-2. OPERATING PRECAUTIONS

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage :
 $V = \pm 200\text{mV}$ (Over and under shoot voltage)
- (2) Response time depends on the temperature. (In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.)
And in lower temperature, response time (required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.
- (7) Please do not give any mechanical and/or acoustical impact to LCM. Otherwise, LCM can't be operated its full characteristics perfectly.
- (8) A screw which is fastened up the steels should be a machine screw.
(if not, it causes metallic foreign material and deal LCM a fatal blow)
- (9) Please do not set LCD on its edge.
- (10) When LCMs are used for public display defects such as Yogore, image sticking can not be guaranteed.

Product Specification

9-3. ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

9-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

9-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object.
It is recommended that they be stored in the container in which they were shipped.

9-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

- (1) The protection film is attached to the bezel with a small masking tape.
When the protection film is peeled off, static electricity is generated between the film and polarizer.
This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the bezel after the protection film is peeled off.
- (3) You can remove the glue easily. When the glue remains on the bezel surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.